**ABSTRAK**

**Kencana, Putri Ayu Nilot**. 2023. Pengaruh Penggunaan Media Film Anak Nussa dan Rara Terhadap Karakter Religius Siswa Kelas 3 SDN Linggapura 06 Tahun Ajaran 2022/2023. Skripsi. Jurusan Pendidikan Guru Sekolah Dasar. Fakultas Keguruan Dan Ilmu Pendidikan. Universitas Peradaban. **Diyah Ayu Retnoningsih, M. Pd.**

**Kata Kunci :** Media Film anak Nusa dan Rara, Karakter Religius.

Penelitian ini di latar belakangi oleh pembiasaan karakter religius siswa di sekolah yang masih sering diabaikan seperti membaca doa sebelum makan, menjawab salam, berdoa sebelum dan sesudah melakukan kegiatan, membaca juz amma sebelum pembelajaran, dan lain-lain. Penelitian ini dilaksanakan pada bulan Juni 2023 di SDN Linggapura 06 dengan subjek penelitian yaitu kelas 3 yang berjumlah 24 siswa, tujuan penelitian ini untuk mengetahui ada tidaknya pengaruh penggunaan media film anak Nussa dan Rara dan peningkatan sebelum sesudah penggunaan media film anak Nussa dan Rara pada karakter religius siswa kelas 3 SDN linggapura 06. Penelitian ini menggunakan metode Kuantitatif dengan pendekataan pre-exsperimental dengan design One-Group Pretest-Posttest. Analisis data dalam penelitian ini menggunakan uji Regresi Liner Sederhana dan uji Paired sampel T test dengan diperoleh hasil uji regresi Sig. 0.00 dan di peroleh rata-rata (Mean) dari uji paired sampel T-test sebelum di beri perlakuan sebesar 47,91 dan rata-rata sesudah di beri perlakuan sebesar 78,83 berarti mengalami peningkatan rata-rata sebesar 30,92%, berdasarkan kedua uji hipotesis tersebut di dapatkan nilai Sig. 0,000 > 0,05 dari hasil tersebut berarti H\_O di tolak H\_a diterima dapat di nyatakan Media film anak nusa dan rara berpengaruh terhadap karakter religius dan adanya peningkatan pada karakter religius siswa kelas 3 SDN Linggapura 06.

***ABSTARCT***

**Kencana, Putri Ayu Nilot**. 2023. The Influence Of The Use Of Nussa And Rara Children's Film Media on the Religious Character Of Grade 3 Students Of SDN Linggapura 06 For The 2022/2023 School Year. Thesis. Department of Elementary School Teacher Education. Faculty of Teacher Training and Education. University of Civilization. **Diyah Ayu Retnoningsih, M. Pd.**

**Keywords:** Nussa and Rara children's film media, religious characters.

This research is motivated by the habituation of students' religious character in school which is still often ignored such as reading prayers before meals, answering greetings, praying before and after doing activities, reading juz amma before learning, and others. This research was conducted in June 2023 at SDN Linggapura 06 with the subject of research, namely grade 3 which amounted to 24 students, the purpose of this study was to determine whether or not there was an influence on the use of Nussa and Rara children's film media and an increase before after the use of Nussa and Rara children's film media on the religious characters of grade 3 students of SDN Linggapura 06. This study used Quantitative method with pre-experimental approach with One-Group Pretest-Posttest design.Data analysis in this study used the Simple Liner Regression test and the Paired sample T test with the results of the Sig. 0.00 regression test obtained and obtained the average (Mean) of the paired sample T-test before treatment of 47.91 and the average after treatment of 78.83 means an average increase of 30.92%, based on both hypothesis tests obtained a Sig. value of 0.000 > 0.05 of these results means in Refusal to be H\_OH\_a accepted can be stated that the media of Nusa and Rara children's films has an effect on religious character and there is an increase in the religious character of grade 3 students of SDN Linggapura 06.